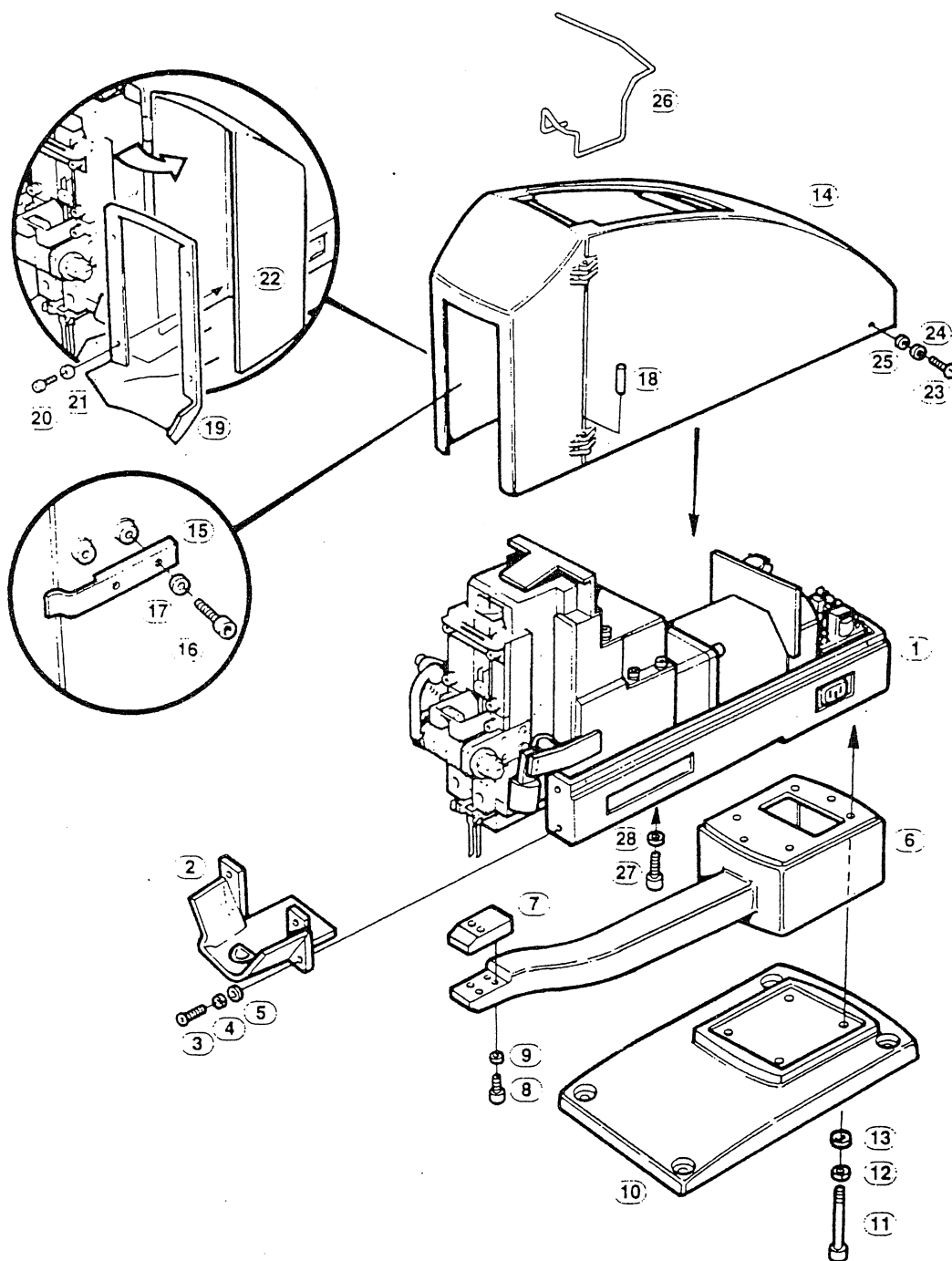


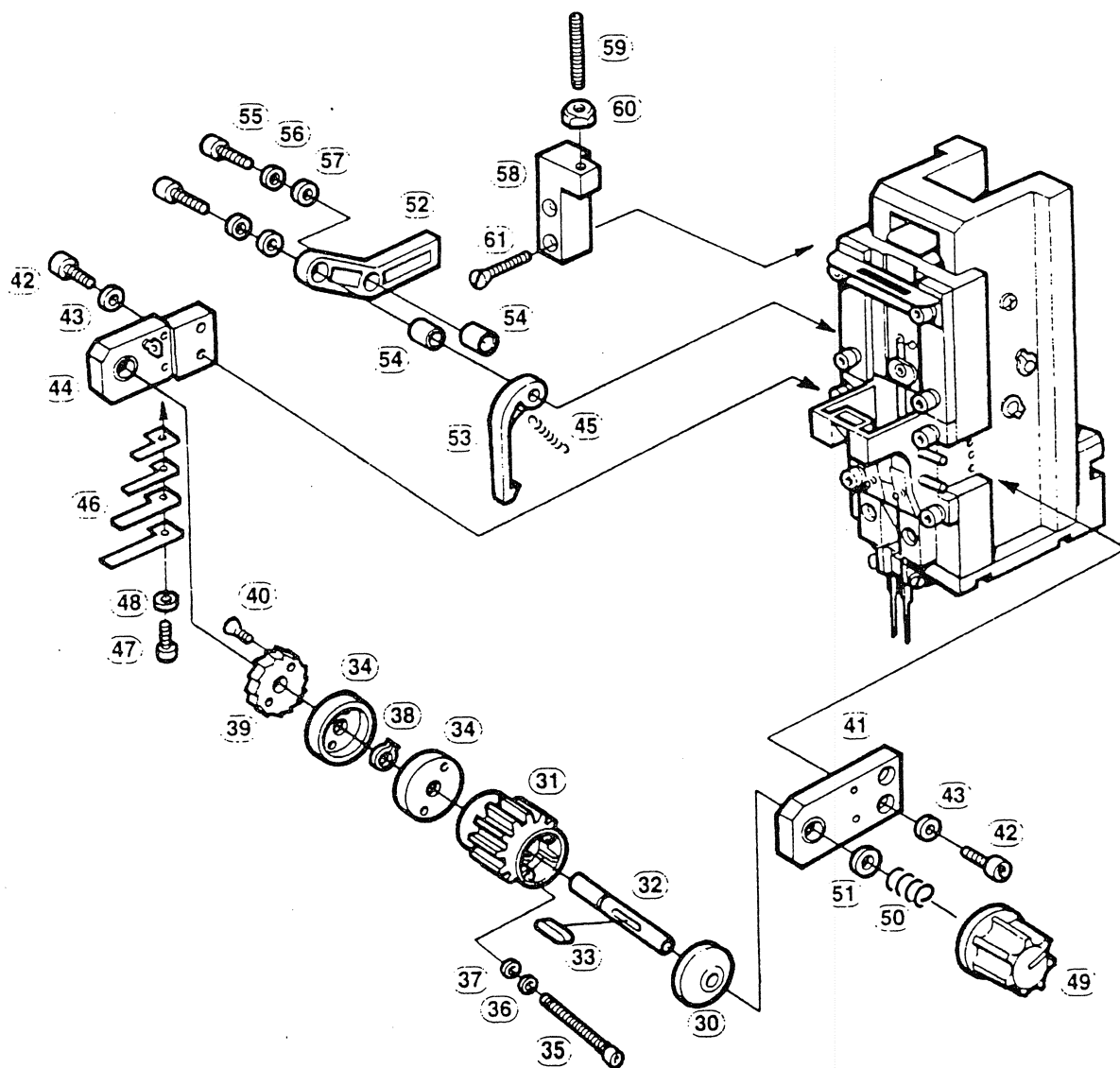
Enclosure, Frame, and Reactor Arm



Parts List

KEY#	Part Number	Description	Qty.
1	ST0002-001	Assembly, frame	1
2	DT0007-001	Needle guard	1
3	DT0029-001	Button screw M4X8	4
4	028040-242	Lock washer D4	4
5	026040-136	Washer D4	4
6	DT0008-001	Assembly, reactor arm	1
7	DT0010-001	Reactor plate	1
8	018400-831	Screw M4x8	2
9	028040-242	Lock washer D4	2
10	DT0012-001	Base	1
11	018089-531	Screw M8x95mm	4
12	028080-242	Lock washer D8	4
13	025080-132	Washer D8	4
14	DT0013-001	Assembly ,enclosure	1
15	DT0018-001	Spring, front door	1
16	140001057701	Screw M4x8mm	2
17	140012012198	Lock washer D4	2
18	DT0022-001	Pin, hinge	2
19	DT0027-001	Door, needle guard	1
20	018300-631	Screw M3x6mm	4
21	DT0028-001	Washer M3x12	4
22	DT0024-001	Assembly, Door, enclosure	1
23	DT0029-001	Button screw M4X8	4
24	028040-242	Lock washer D4	4
25	026040-136	Washer D4	4
26	DT0030-001	Reel support	1
27	018061-531	Screw M6x15mm	4
28	028060-242	Lock washer D6	4

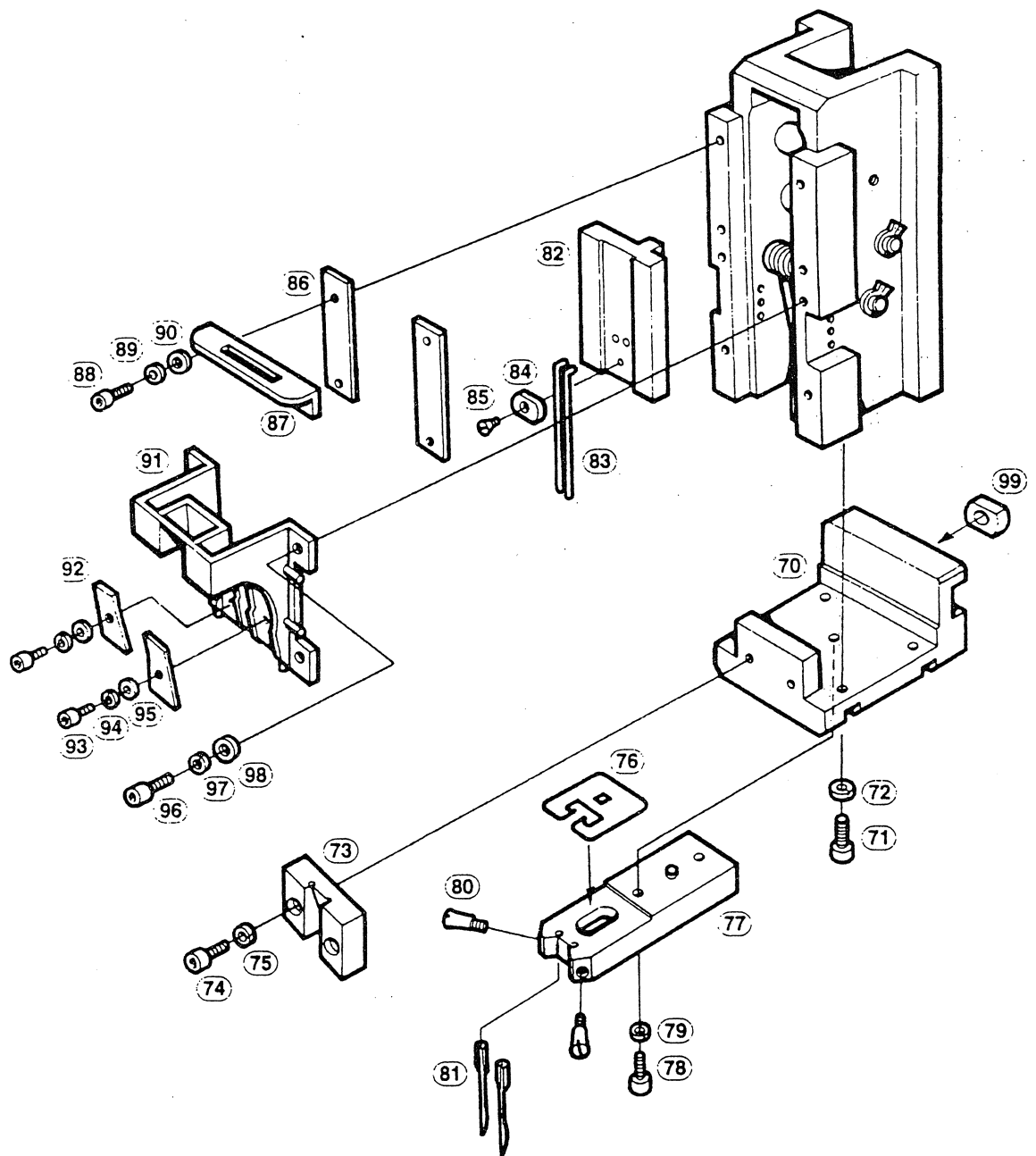
Head – External Parts 1



Parts List

Key #	Part Number	Description	Qty.
30	DT0137-001	Feed collar	1
31	DT0138-001	Feed gear	1
32	DT0139-001	Feed shaft	1
33	DT0140-001	Key	1
34	DT0141-001	Clutch, ratchet	2
35	018303-031	Screw M3×30mm	2
36	026030-232	Washer D3	2
37	028030-242	Lock washer D3	2
38	048060-142	C-ring 6	1
39	DT0143-001	Feed ratchet	1
40	DT0158-001	Screw M3×8mm	2
41	DT0144-001	Assy, Support plate right	1
42	018401-031	Screw M4×10mm	4
43	028040-242	Lock washer D4	4
44	DT0147-001	Assembly, Support plate left	1
45	DT0149-001	Pawl spring	1
46	DT0150-001	Assembly, anti-back, ratchet	1
47	018300-631	Screw M3×6mm	1
48	028030-242	Lock washer D3	1
49	DT0151-001	Feed knob	1
50	DT0152-001	Feed spring	1
51	025060-232	Washer D6	1
52	DT0154-001	Feed lever	1
53	DT0155-001	Feed pawl	1
54	DT0156-001	Spacer 6	2
55	018401-231	Screw M4×12mm	2
56	028040-242	Lock washer D4	2
57	026040-136	Washer D4	2
58	DT0212-001	Feed stop	1
59	012502-531	Screw M5×25mm	1
60	021500-305	Nut M5	1
61	DT0229-001	Screw M4×20mm	2

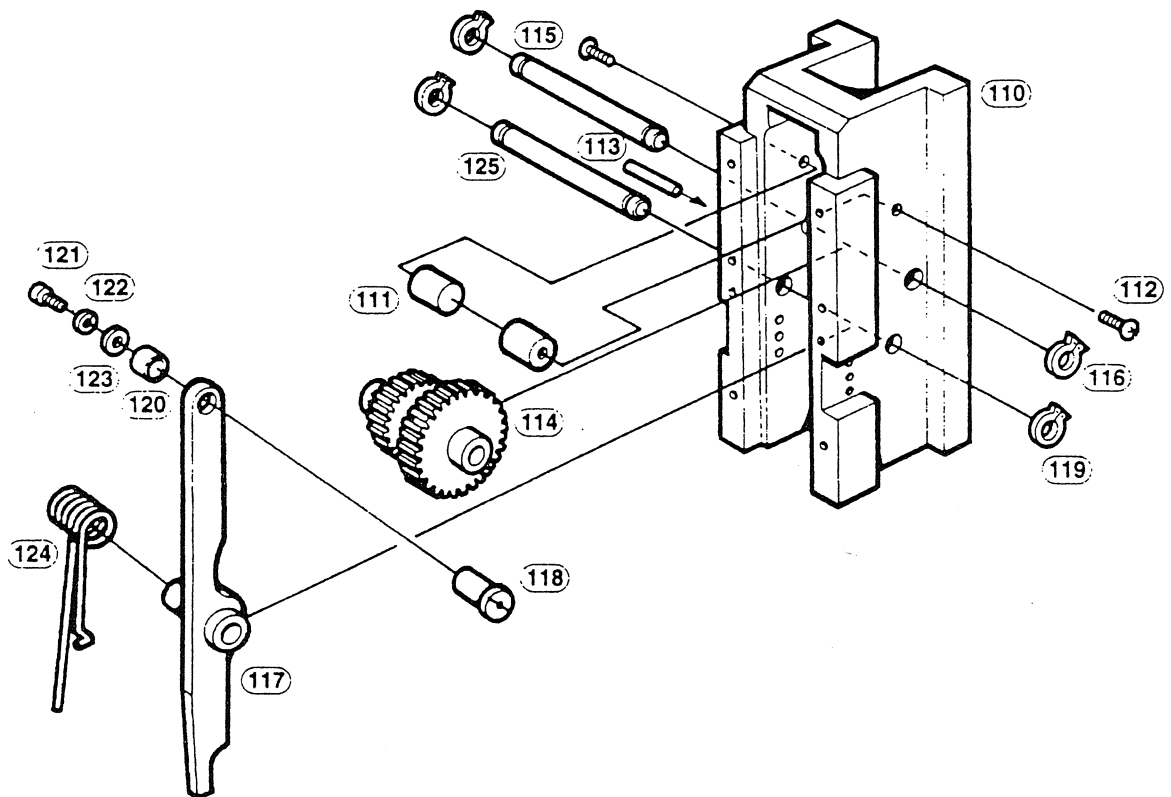
Head – External Parts 2



Parts List

Key #	Part Number	Description	Qty.
70	DT0117-001	Block, needle holder	1
71	018401-031	Screw M4×10mm	4
72	028040-242	Lock washer D4	4
73	DT0118-001	Knife block	1
74	018400-831	Screw M4×8mm	2
75	028040-242	Lock washer D4	2
76	ST0119-001	Knife	1
77	ST0120-001	Assembly, needle holder	1
78	018401-231	Screw, M4×12mm	2
79	028040-242	Lock washer D4	2
80	DT0122-001	Screw, needle lock	2
81	7-60-4508-01	Needle, Plastic Staple™ Fine Fabric™	2
82	DT0125-001	Ejector slide	1
83	7-60-2733-01	Ejector rod	2
84	DT0128-001	Ejector rod washer	1
85	DT0158-001	Screw M3×8mm	1
86	DT0129-001	Screw plate	2
87	DT0130-001	Upper feed guide	1
88	DT0159-001	Button screw M4×10mm	4
89	026040-136	Washer D4	4
90	028040-242	Lock washer D4	4
91	DT0131-001	Assembly, feed guide	1
92	DT0135-001	Guide plate	2
93	018300-631	Screw M3×6mm	2
94	028030-242	Lock washer D3	2
95	026030-232	Washer D3	2
96	018400-831	Screw M4×8mm	4
97	026040-136	Washer D4	4
98	028040-242	Lock washer D4	4
99	DT0224-001	Bushing , crank	1

Head – Internal Parts



Parts List

Key #	Part Number	Description	Qty.
110	DT0103-001	Housing	1
111	DT0106-001	Guide,knife lever	2
112	140003009001	Screw M4×8mm	2
113	047301-842	Spring pin 3	1
114	DT0108-001	Gear,ejector	1
115	DT0116-001	Shaft	1
116	048060-142	C-Ring 6	2
117	DT0110-001	Assembly,knife lever	1
118	DT0112-001	Shaft,knife roller	1
119	048060-142	C-Ring 6	2
120	DT0113-001	Knife roller	1
121	018300-831	Screw M3×8mm	1
122	028030-242	Lock washer D3	1
123	026030-232	Washer D3	1
124	DT0115-001	Spring,knife lever	1
125	DT0116-001	Shaft	1